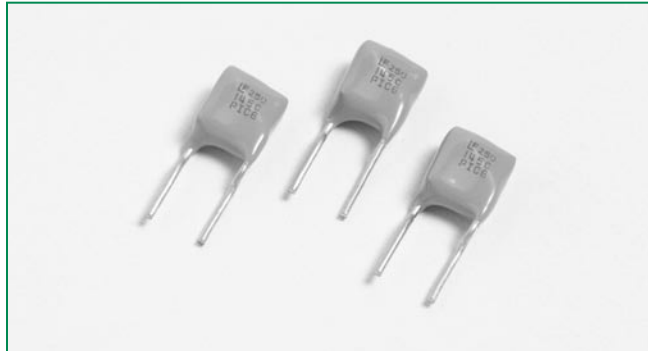




Agency Approvals

AGENCY AGENCY FILE NUMBER



E183209



R50082521

Description

- The 250R series is designed to protect against short duration high voltage fault currents (power cross or power induction surge) typically found in telecom applications (250Vrms). The series can be used to help telecom networking equipment meet the protection requirements specified in ITU K.20 and K.21.

Features

- RoHS compliant and lead-free
- Fast time-to-trip
- Binned and sorted narrow resistance ranges available
- 0.08 – 0.18 Hold current range, 60VDC operating voltage
- 250VAC interrupt rating

Applications

- Customer Premises Equipment (CPE)
- Central Office (CO)/Telecom Centers
- LAN/WAN Equipment
- Access equipment

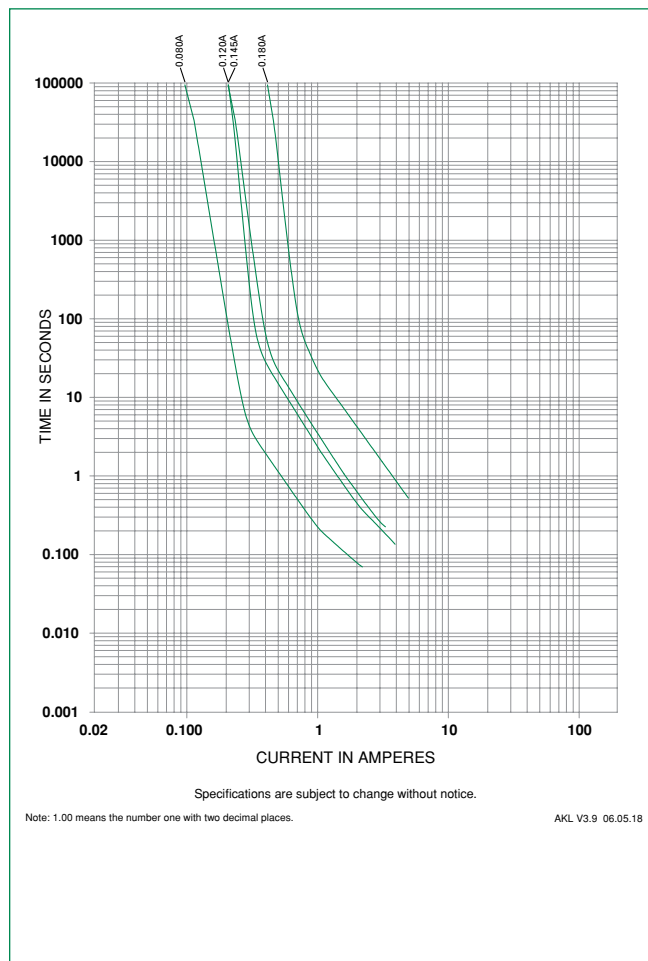
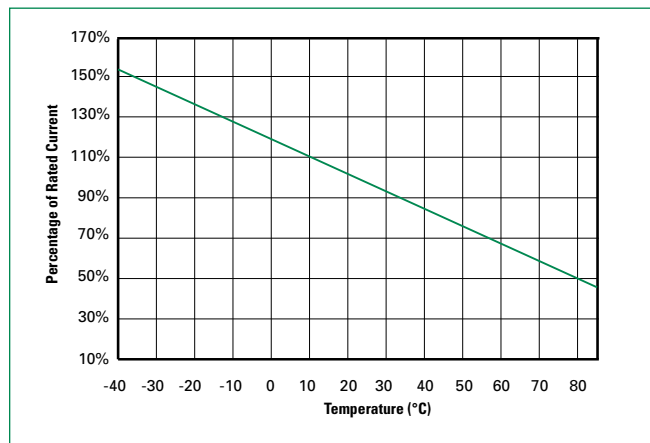
Electrical Characteristics

Part Number	I_{hold} (A)	I_{trip} (A)	V_{max} V_{int} / V_{op}	I_{max} (A)	P_d max. (W)	Maximum Time To Trip		Resistance			Agency Approvals	
						Current (A)	Time (Sec.)	R_{min} (Ω)	R_{typ} (Ω)	R_{1max} (Ω)		
250R080T	0.08	0.16	250/60	3	1	0.35	3	15	22	33	X	X
250R080	0.08	0.16	250/60	3	1	0.35	3	14	22	33	X	X
250R120	0.12	0.24	250/60	3	1	1	1.5	4	8	16	X	X
250R120-RA	0.12	0.24	250/60	3	1	1	1.0	7	9	16	X	X
250R120-RC	0.12	0.24	250/60	3	1	1	0.85	5.4	7.5	14	X	X
250R120-RF	0.12	0.24	250/60	3	1	1	0.7	6	10.5	16	X	X
250R120-R1	0.12	0.24	250/60	3	1	1	0.8	6	9	16	X	X
250R120-R2	0.12	0.24	250/60	3	1	1	0.7	8	10.5	16	X	X
250R120-R3	0.12	0.24	250/60	3	1	1	1	8	10	16	X	X
250R120T	0.12	0.24	250/60	3	1	1	1.2	7	12	16	X	X
250R145	0.145	0.29	250/60	3	1	1	2.5	3	6	14	X	X
250R145-RA	0.145	0.29	250/60	3	1	1	5	3	5.5	12	X	X
250R145-RB	0.145	0.29	250/60	3	1	1	2.5	4.5	6	14	X	X
250R145T	0.145	0.29	250/60	3	1	1	2.0	5.4	7.5	14	X	X
250R180	0.18	0.65	250/60	10	1.8	1	21	0.8	2.2	4	X	X
250R180T	0.18	0.65	250/60	10	1.8	1	20	1.4	3.9	4.5	X	X

*typical value C: coated device T: pre-tripped device

Temperature Derating

	Ambient Operation Temperature								
	-40°C	-20°C	0°C	23°C	40°C	50°C	60°C	70°C	85°C
Part Number	Hold Current (A)								
250R080	0.12	0.11	0.09	0.08	0.06	0.05	0.05	0.04	0.03
250R080T	0.12	0.11	0.09	0.08	0.06	0.05	0.05	0.04	0.03
250R120	0.18	0.16	0.14	0.12	0.10	0.09	0.08	0.06	0.05
250R120T	0.18	0.16	0.14	0.12	0.10	0.09	0.08	0.06	0.05
250R145	0.26	0.20	0.17	0.145	0.12	0.11	0.09	0.08	0.06
250R145T	0.26	0.20	0.17	0.145	0.12	0.11	0.09	0.08	0.06
250R180	0.28	0.23	0.21	0.18	0.16	0.13	0.10	0.11	0.083
250R180T	0.28	0.23	0.21	0.18	0.16	0.13	0.10	0.11	0.083

Average Time Current Curves

Temperature Derating Curve


Agency Specification

Product	Lightning	Power Cross
250R120	ITU K.20/21/45 – 1.5kV 10/700µs	ITU K.20/21/45 – 230Vac, 10Ω
250R145	ITU K.20/21/45 – 4kV 10/700µs*	ITU K.20/21/45 – 600Vac, 600Ω
250R180	ITU K.20/21/45 – 1.5kV 10/700µs ITU K.20/21/45 – 4kV 10/700µs* Telcordia GR – 974 – 1.0kV 10/1000µs	ITU K.20/21/45 – 230Vac, 10Ω ITU K.20/21/45 – 600Vac, 600Ω Telcordia GR – 974- 283Vac, 10A

*Select a specific part number for each application based on the agency request

Protection Application Guide

Region/Specification	Application	Device Selection
South America/Asia/Europe ITU K.45	*Access network equipment Remote terminal Repeaters WAN equipment Cross –connect	250R180 250R180T 250R145 250R145T 250R120 250R120T
South America/Asia/Europe ITU K.21	Customer and IT equipment Analog modems ADSL, xDSL Phone sets, PBX systems Internet appliances POS terminals	250R180 250R180T 250R145 250R145T 250R120 250R120T
South America/Asia/Europe ITU K.20	Central office POTS/ISDN linecards T1/E1/J1 linecards ADSL/VDSL splitters CSU/DSU	250R180 250R180T 250R145 250R145T 250R120 250R120T
North America Telcordia GR-974	*Primary protection modules MDF modules Network interface	250R180 250R180T 250R145 250R145T 250R120 250R120T
South America/Asia/Europe ITU K.20		
North America Telcordia GR-1089	*Intrabuilding communication systems LAN, VOIP cards Local loop handsets	250R180 250R180T 250R145 250R145T 250R120 250R120T
South America/Asia/Europe ITU K.20 and K.21		
	LAN Intrabuilding power cross Protection LAN equipment, IP phone	250R080

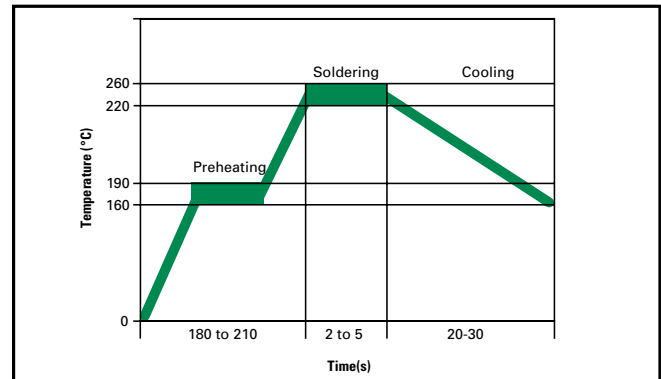
*Resistance binned parts are recommended

Soldering Parameters - Wave Soldering

Condition	Wave Soldering
Peak Temp/ DurationTime	260°C ≤ 5 Sec
≥ 220°C	2 Sec ~ 20 Sec
Preheat 140°C ~ 180°C	180 Sec ~ 210 Sec
Storage Condition	0°C~35°C ≤ 70%RH

- Recommended soldering methods: heat element oven or N₂ environment for lead-free.
- Devices are designed to be wave soldered to the bottom side of the board.
- Devices can be cleaned using standard industry methods and solvents.
- This profile can be used for lead-free device

Note: If soldering temperatures exceed the recommended profile, devices may not meet the performance requirements.

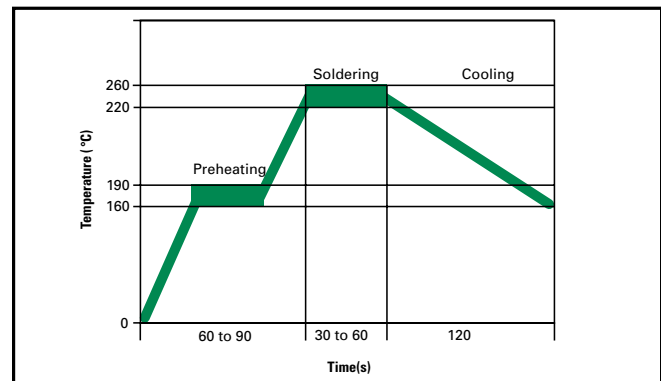


Soldering Parameters - Solder Reflow

Condition	Reflow
Peak Temp/ DurationTime	260°C ≥ 5 Sec
≥ 220°C	30 Sec ~ 60 Sec
Preheat 160°C ~ 190°C	60 Sec ~ 90 Sec
Storage Condition	0°C~35°C, ≤ 70%RH

- Recommended reflow methods: IR, vapor phase oven, hot air oven, N₂ environment for lead-free.
- Devices are not designed to be wave soldered to the bottom side of the board.
- Devices can be cleaned using standard industry methods and solvents.

Note: If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.



Physical Specifications

Lead Material	Tin-plated copper
Soldering Characteristics	Solderability per MIL-STD-202, Method 208E
Insulating Material	Cured, flame retardant epoxy polymer meets UL94V-0 requirements.
Device Labeling	Marked with LF, voltage, amperage rating, and date code.

Environmental Specifications

Operating/Storage Temperature	-40°C to +85°C
Maximum Device Surface Temperature in Tripped State	125°C
Passive Aging	65°C/85°C, 1000 hours
Humidity Aging	+85°C, 85% R.H. 1000 hours
Thermal Shock	MIL-STD-202F Method 107G +125°C to -55°C 10 times
Solvent Resistance	MIL-STD-202, Method 215F

Dimensions

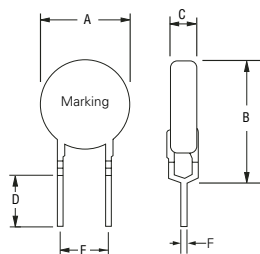


Figure 1

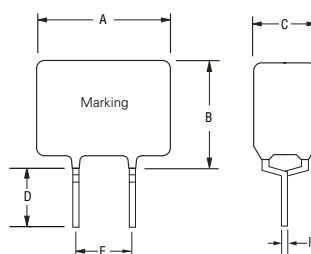
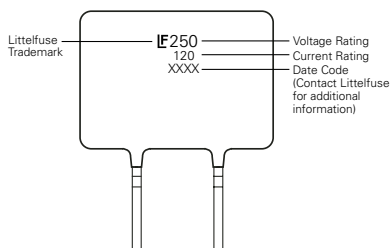
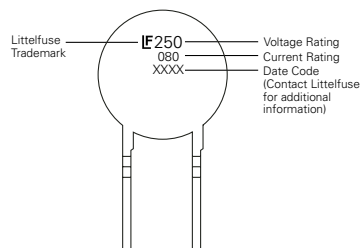


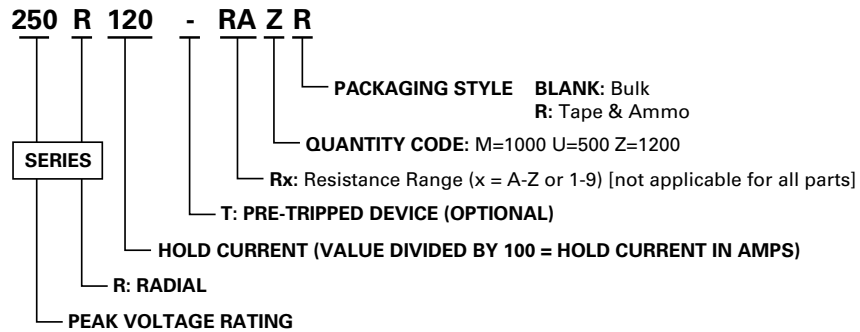
Figure 2

Part Number	A		B		C		D		E		Physical Characteristics			
	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Lead (dia)		Material	Figure
	Max.	Max.	Max.	Max.	Max.	Max.	Min.	Min.	Typ.	Typ.	Inches	mm		
250R080	0.23	5.8	0.39	9.9	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	1
250R080T	0.23	5.8	0.39	9.9	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	1
250R120	0.26	6.5	0.43	11	0.15	3.8	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	2
250R120-RA	0.26	6.5	0.43	11	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	2
250R120-RC	0.26	6.5	0.43	11	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	2
250R120-RF	0.26	6.5	0.43	11	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	2
250R120-R1	0.26	6.5	0.43	11	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	2
250R120-R2	0.26	6.5	0.43	11	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	2
250R120-R3	0.26	6.5	0.43	11	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	2
250R120T	0.26	6.5	0.43	11	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	2
250R145	0.26	6.5	0.43	11	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	2
250R145-RA	0.26	6.5	0.43	11	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	2
250R145-RB	0.26	6.5	0.43	11	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	2
250R145T	0.26	6.5	0.43	11	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	2
250R180	0.37	9.5	0.47	12	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	1
250F180T	0.37	9.5	0.47	12	0.18	4.6	0.19	4.7	0.20	5.1	0.026	0.65	Sn/Cu	1

Part Marking System



Part Numbering System



Packaging

I _{hold} (A)	Amp Code	Packaging Option	Quantity	Quantity & Packaging Codes
0.08	080	Bulk	500	U
		Tape and Ammo	1500	DR
0.12	120	Bulk	500	U
		Tape and Ammo	1200	ZR
0.145	145	Bulk	500	U
		Tape and Ammo	1200	ZR
0.18	180	Bulk	200	F
		Tape and Ammo	1000	MR